G4D180-BD04-02

AC centrifugal fan

forward-curved, single-intake

with housing (flange)

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Amtsgericht (court of registration) Stuttgart · HRB 590142

Nominal data

Type	**G4D180-BD04-02**
Motor	**M4D068-EC**

Phase		3~	3~	3~	3~
Nominal voltage	VAC	230	230	400	400
Wiring		Δ	Δ	Y	Y
Frequency	Hz	50	60	50	60
Method of obtaining data		fa	fa	fa	fa
Valid for approval/standard		CE	CE	CE	CE
Speed (rpm)	min^{-1}	1300	1450	1300	1450
Power consumption	W	185	250	185	250
Current draw	A	0.6	0.75	0.35	0.4
Min. back pressure	Pa	0	50	0	50
Min. back pressure	inH2O	0	0.2	0	0.2
Min. ambient temperature	°C	-25	-25	-25	-25
Max. ambient temperature	°C	60	30	60	30

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

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Technical description

Weight	5.4 kg
Fan size	180 mm
Rotor surface	Unpainted
Impeller material	Sheet steel, galvanized
Housing material	Sheet steel, galvanized
Direction of rotation	Counterclockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent
Insulation class	"B"
Moisture (F) / Environmental (H) protection class	F1-1
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Any
Condensation drainage holes	None
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 60335-1, motor does not have factory-installed overheating protection; CE

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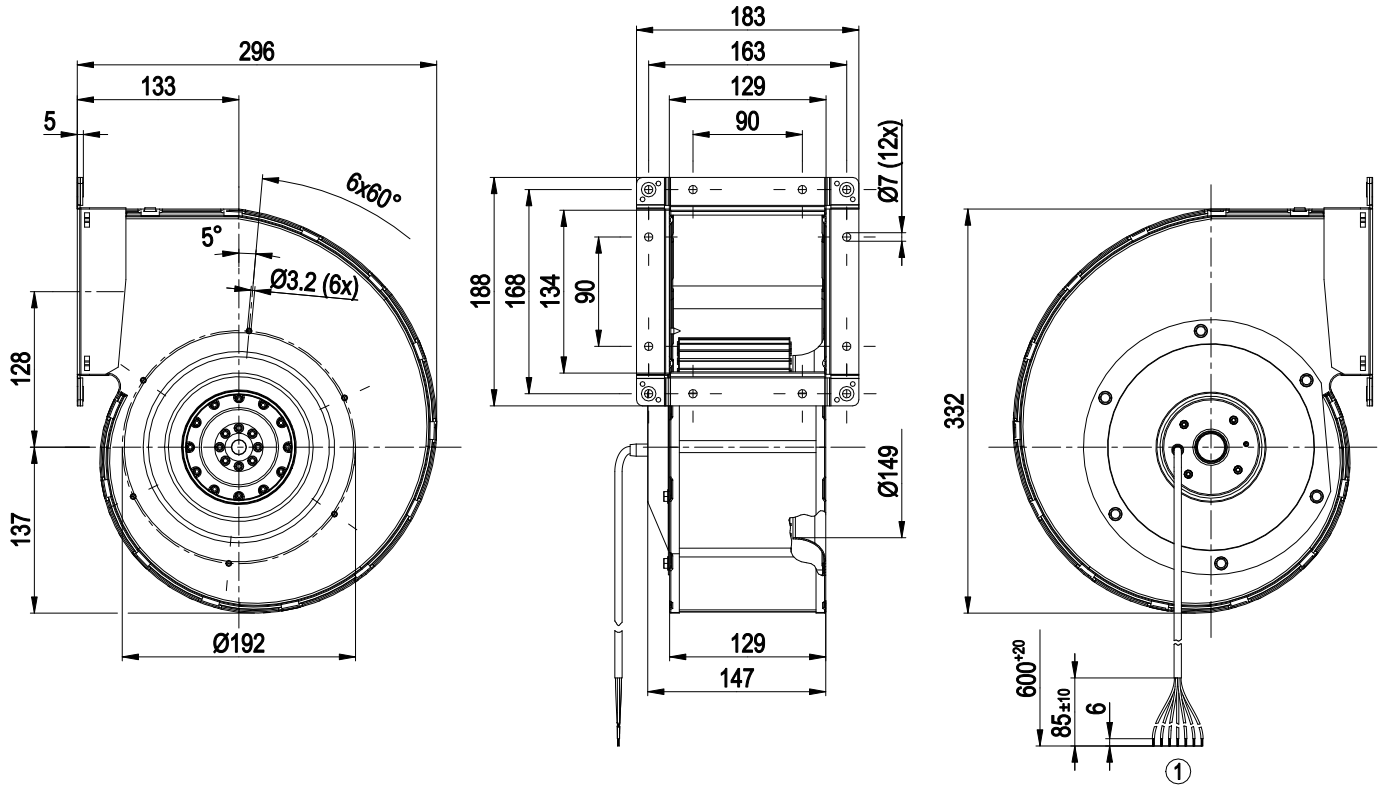
Product drawing



1	Cable PVC 7G 0.5 mm², 7x crimped splices

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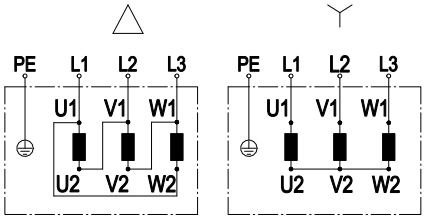
Connection diagram



Change of rotation direction by reversing two phases

	Three-phase motor	Δ	Delta connection	Y	Star connection
L1	= U1 = black	L2	= V1 = blue	L3	= W1 = brown
U2	green	V2	white	W2	yellow
PE	green/yellow				

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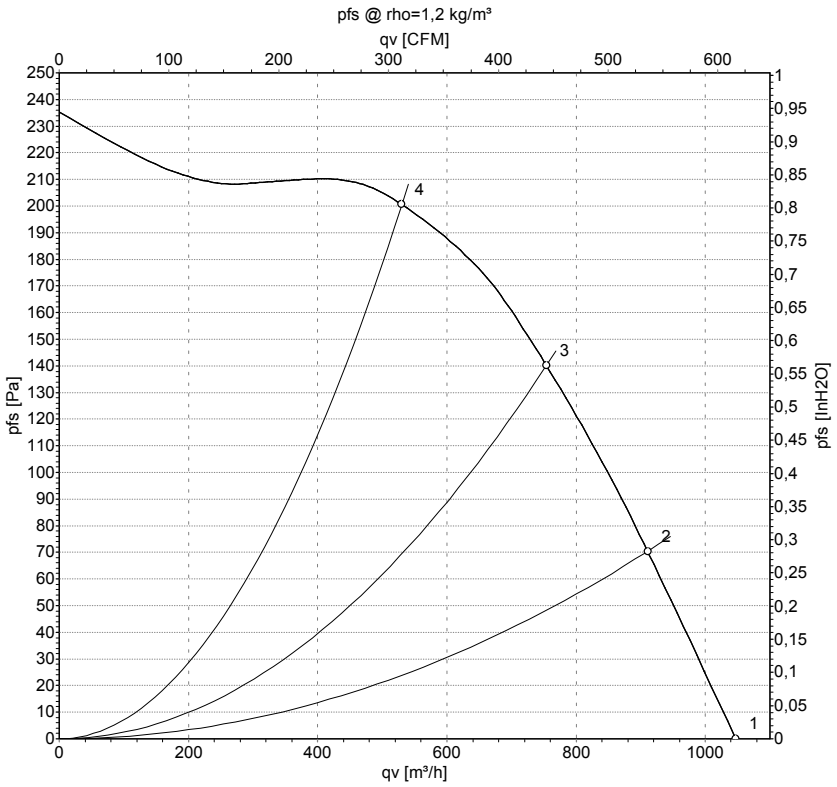
Curves: Air performance 50 Hz



Measurement: LU-24311-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	400	50	1300	185	0.34	1045	0	615	0.00
2	400	50	1345	154	0.29	910	70	535	0.28
3	400	50	1385	125	0.26	755	140	445	0.56
4	400	50	1425	92	0.24	530	200	310	0.80

U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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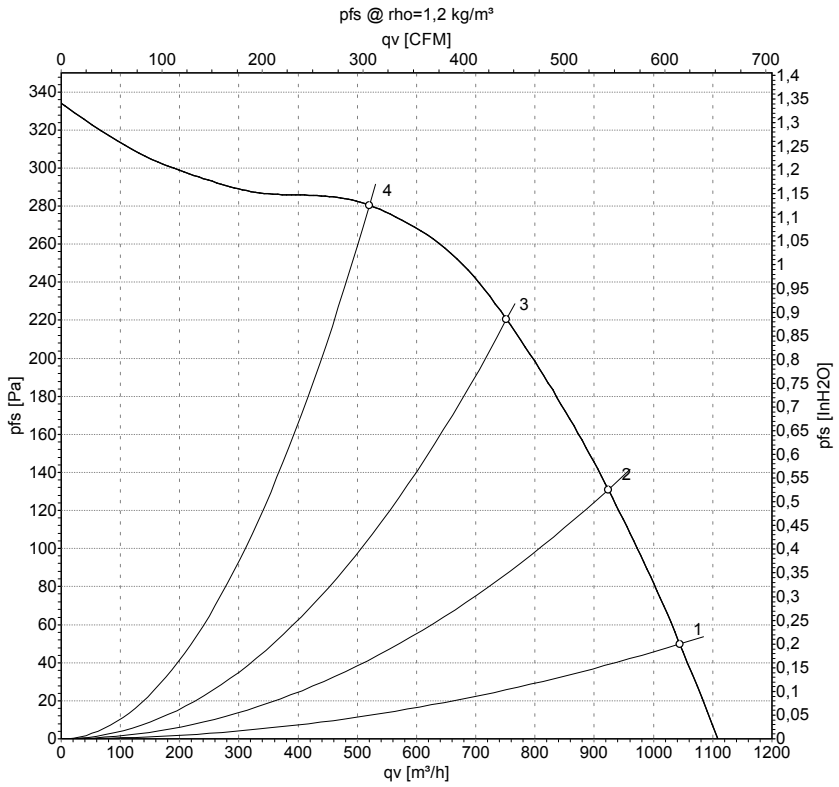
Curves: Air performance 60 Hz



Measurement: LU-24312-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	400	60	1430	250	0.42	1045	50	615	0.20
2	400	60	1510	206	0.36	925	130	545	0.52
3	400	60	1590	161	0.30	750	220	445	0.88
4	400	60	1665	114	0.25	520	280	305	1.12

U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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