

Product Data Sheet 6318 H

ebmpapst

The engineer's choice



6318 H

INDEX

1	General	3
2	Mechanics	3
2.1	General.....	3
2.2	Connections.....	3
3	Operating Data	5
3.1	Electrical Operating Data	5
3.2	Electrical Features	5
3.3	Aerodynamics.....	12
3.4	Sound Data.....	13
4	Environment	13
4.1	General.....	13
4.2	Climatic Requirements	13
5	Safety	14
5.1	Electrical Safety	14
5.2	Approval Tests	14
6	Reliability	14
6.1	General.....	14

1 General

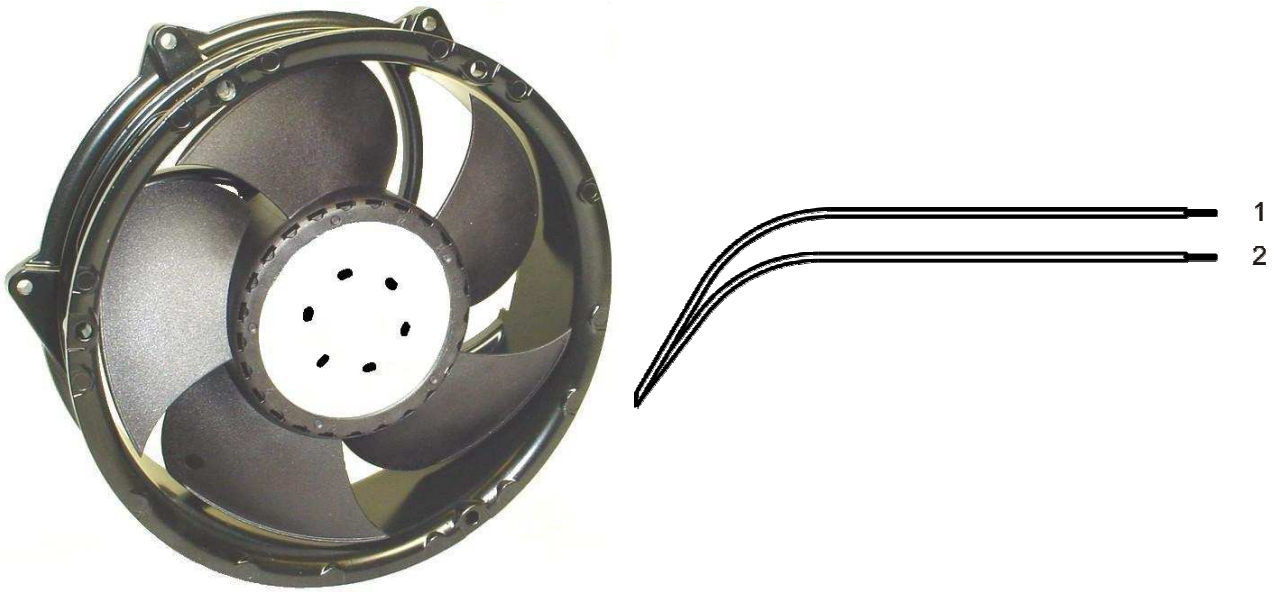
Fan type	Fan	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

2 Mechanics**2.1 General**

Depth	51,0 mm	
Diameter	172 mm	
Mass	0,910 kg	
Housing material	Metal	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges Screw size	Wire outlet corner: 600 Ncm Remaining corners: 600 Ncm ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 365 mm	
Tolerance	+ - 10,0 mm	
Tube length	S = 10 mm	
Tolerance	+ - 2,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,7 mm
2	blue	- GND	AWG 22	1,7 mm

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

3 Operating Data

3.1 Electrical Operating Data

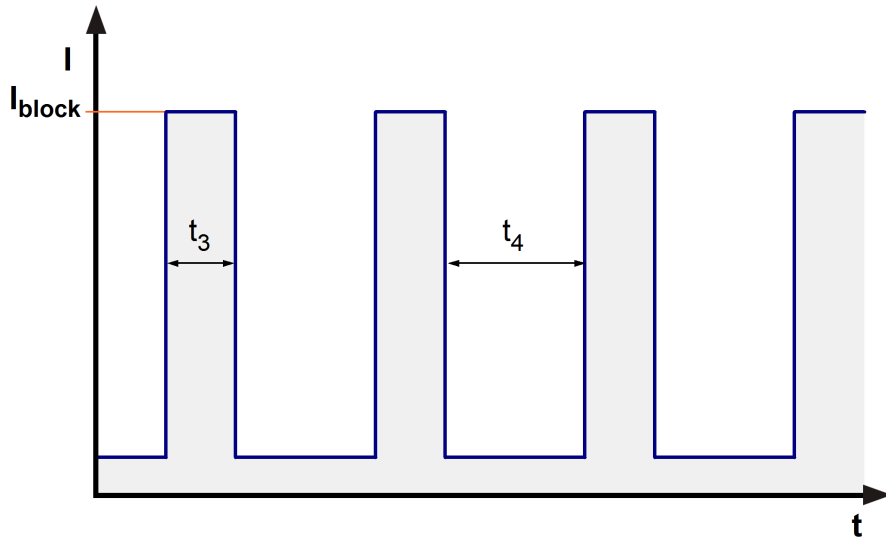
Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)
I: corresp. to arithm. mean current value

Features	Condition	Symbol	Values		
Voltage range		U	36 V		72 V
Nominal voltage		U_N		48 V	
Power consumption	$\Delta p = 0$	P	18 W	32 W	31 W
Tolerance	0010		+/- 15 %	+/- 10 %	+/- 10 %
Current consumption	$\Delta p = 0$	I	510 mA	670 mA	430 mA
Tolerance	0010		+/- 15 %	+/- 10 %	+/- 10 %
Speed	$\Delta p = 0$	n	4.200 1/min	5.000 1/min	5.000 1/min
Tolerance	0010		+/- 10 %	+/- 5 %	+/- 5 %
Starting current consumption				<= 1.350 mA	

3.2 Electrical Features

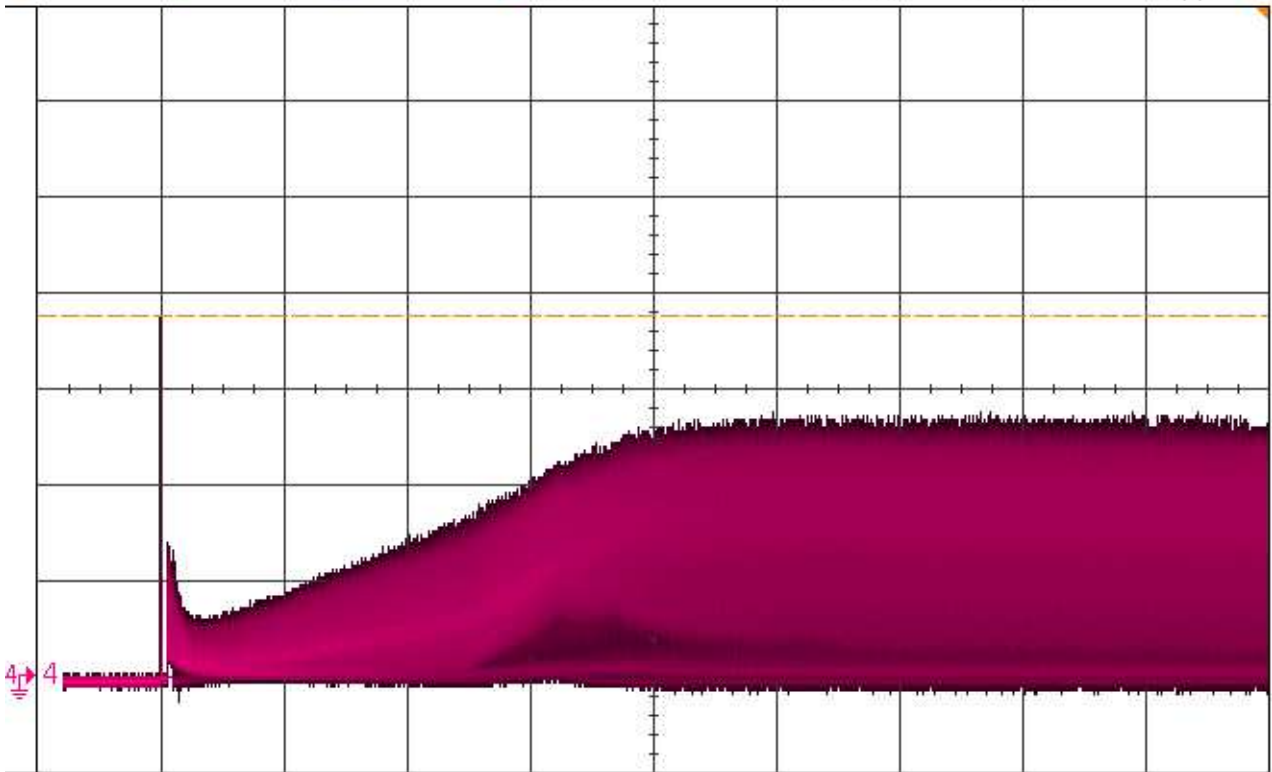
Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	
Max. residual current at U_N	$I_F \leq 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block}	
Clock signal at locked rotor	t_3 / t_4 typical: 0,5 s / 10,0 s	



Start-up current @ 48 V ($I = 500\text{mA/div}$; $t = 2\text{s/div}$)

DSO-X 3034A, MY52012719: Fri Dec 06 08:44:02 2013

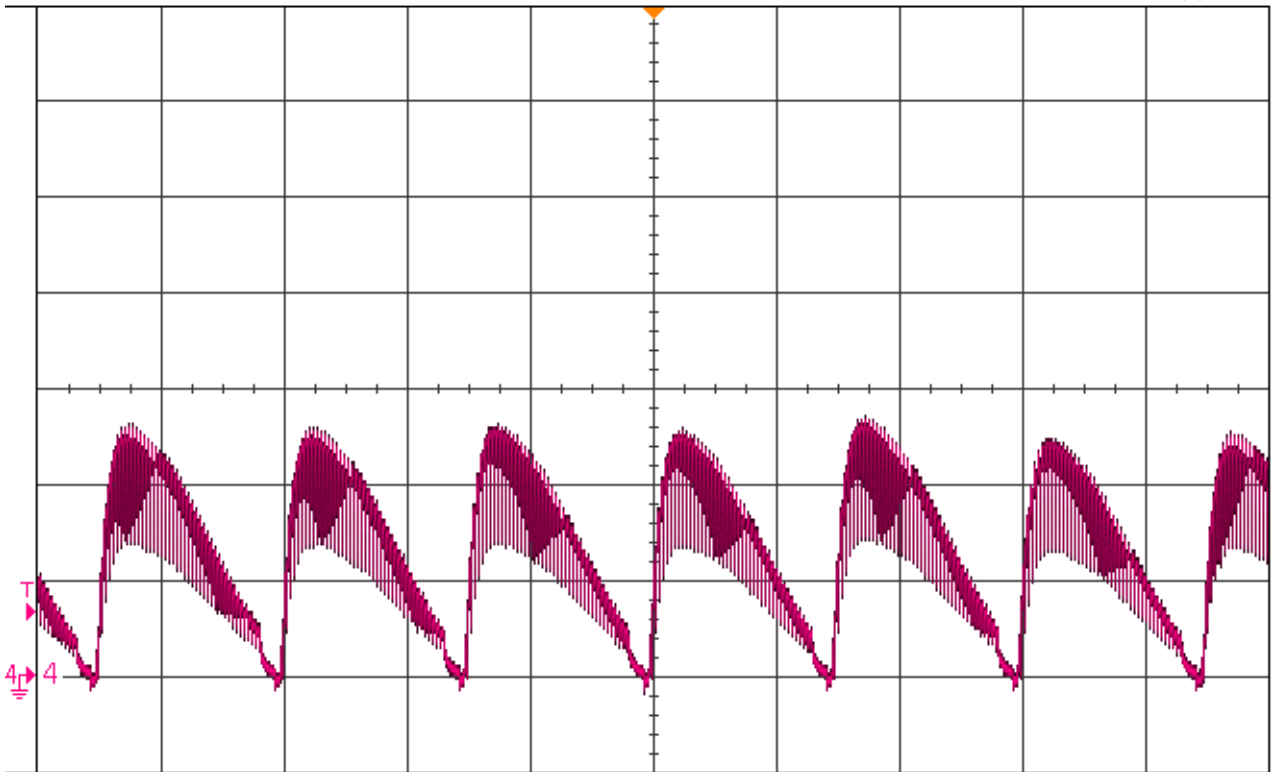
1 2 3 4 500%/-140.0% 2.000s/ Stopp



Running current @ 48 V (I = 500mA/div ; t = 2ms/div)

DSO-X 3034A, MY52012719: Fri Dec 06 10:49:11 2013

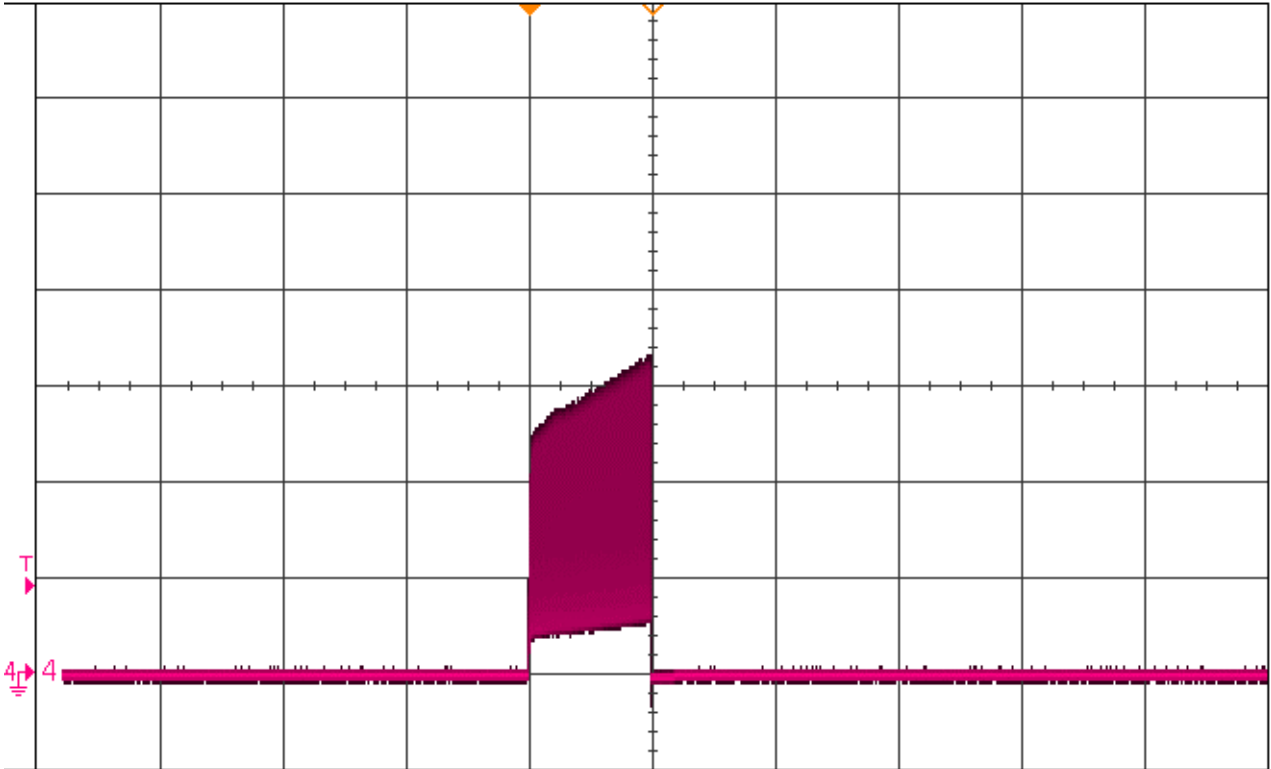
1 2 3 4 500%/ 0.0s 2.000µs/ Stopp



Locked rotor current @ 48 V (I = 500mA/div ; t = 500ms/div)

DSO-X 3034A, MY52012719: Fri Dec 06 11:04:19 2013

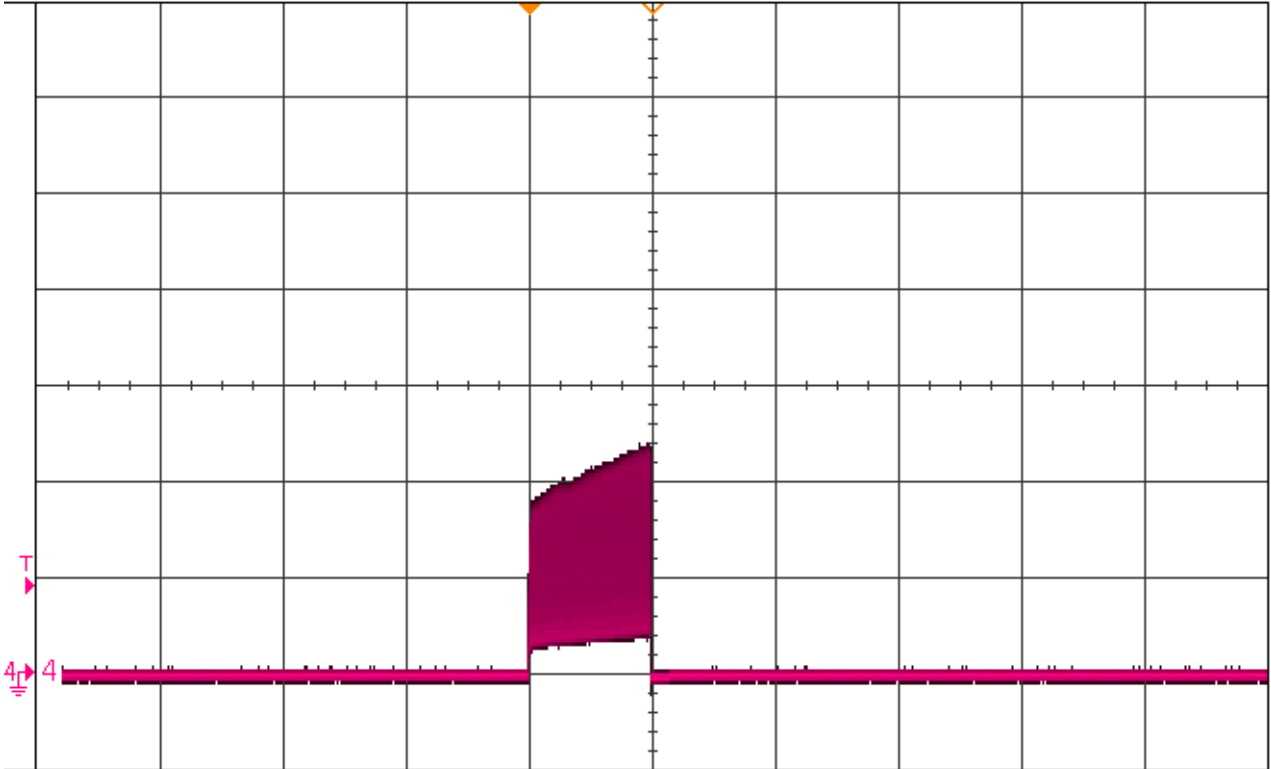
1 2 3 4 500% / 500.0ns 500.0ns / Stopp



Locked rotor current @ 36 V (I = 500mA/div ; t = 500ms/div)

DSO-X 3034A, MY52012719: Fri Dec 06 11:05:05 2013

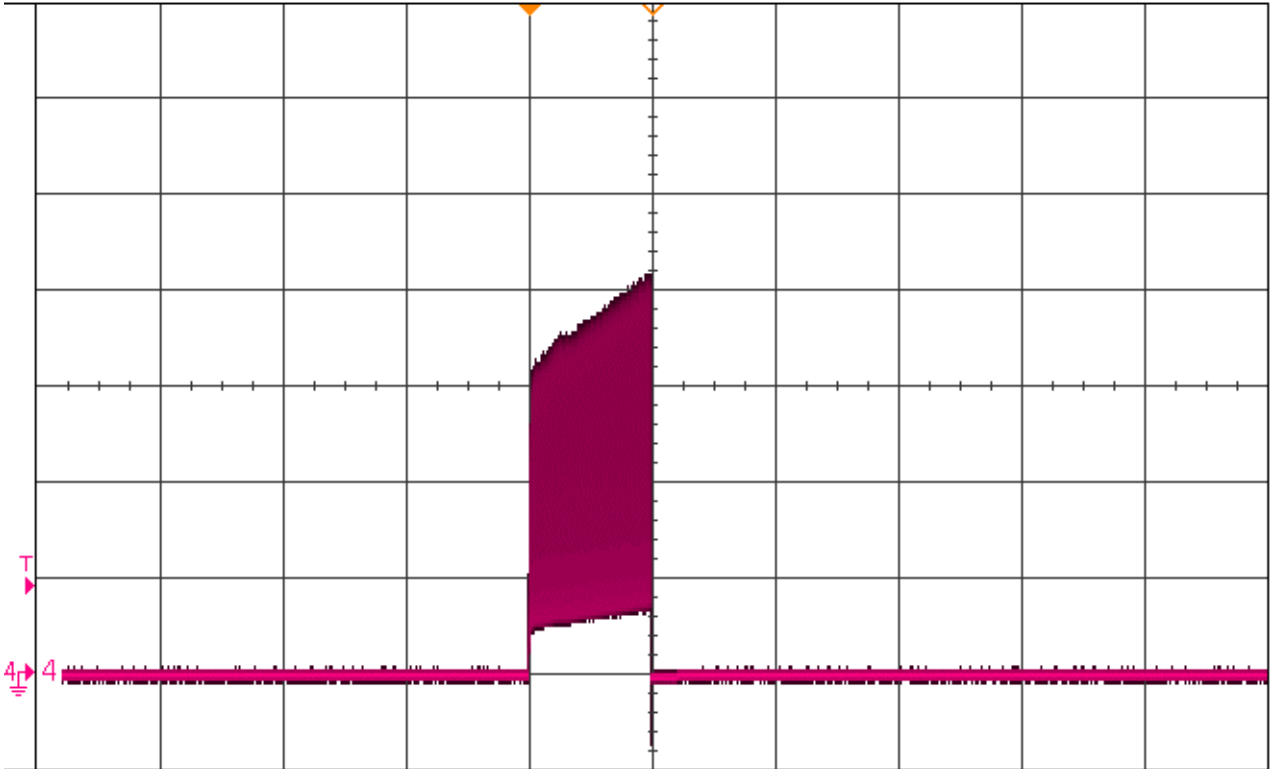
1 2 3 4 500% / 500.0ms 500.0ms / Stopp



Locked rotor current @ 60 V (I = 500mA/div ; t = 500ms/div)

DSO-X 3034A, MY52012719: Fri Dec 06 11:03:28 2013

1 2 3 4 500% / 500.0ns 500.0ns / Stopp



3.3 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;

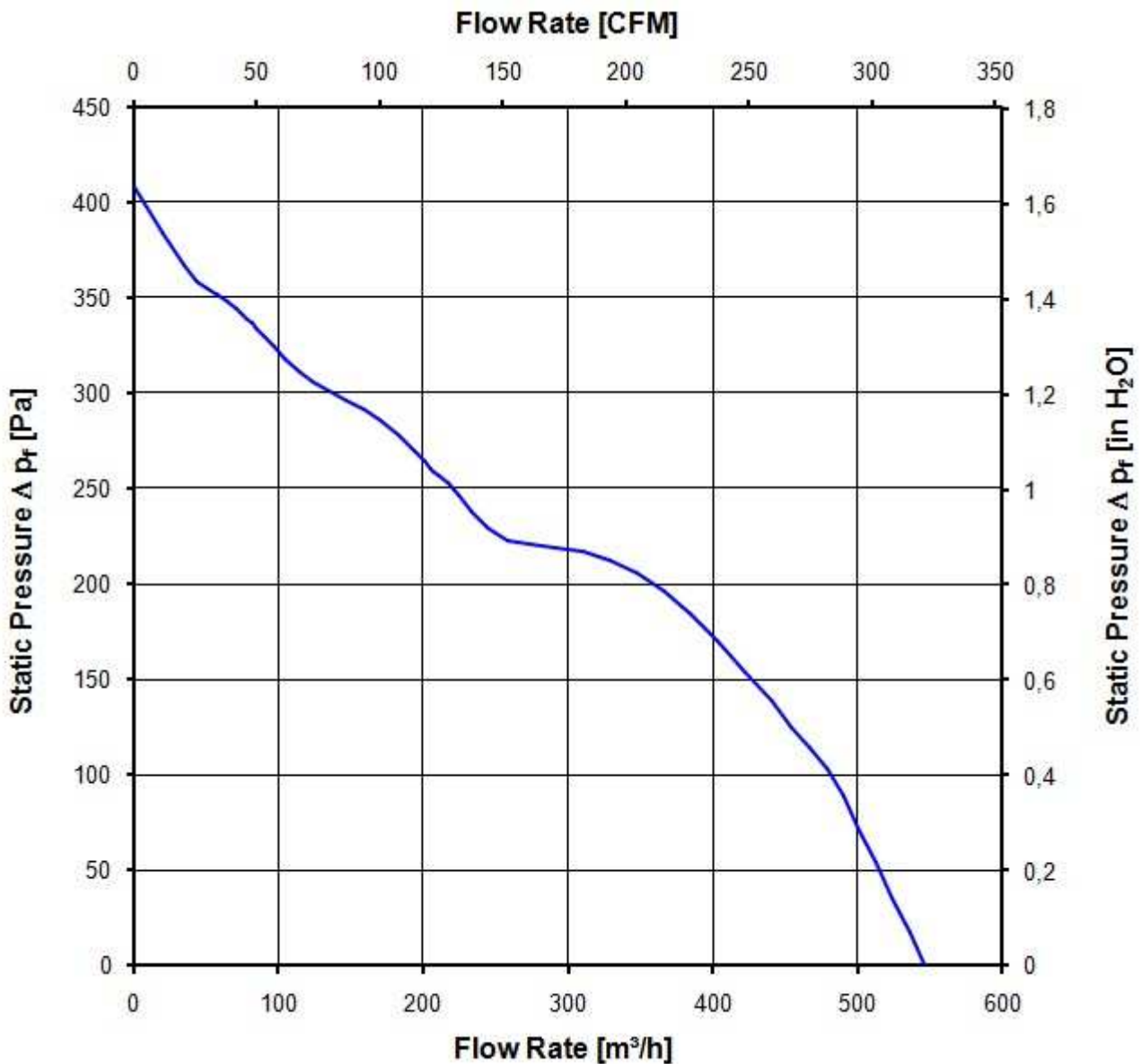
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.

The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

5.000 1/min at free air flow

Max. free-air flow ($\Delta p = 0 / \dot{V} = \text{max.}$)	545,0 m ³ /h	
Max. static pressure ($\Delta p = \text{max.} / \dot{V} = 0$)	410 Pa	



3.4 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

5.000 1/min at free air flow

Optimal operating point	450,0 m ³ /h @ 117 Pa	
Sound power level at the optimal operating point	6,9 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	58,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	65 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground.	1000 VAC / 1 Min.	
B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	1700 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	I	

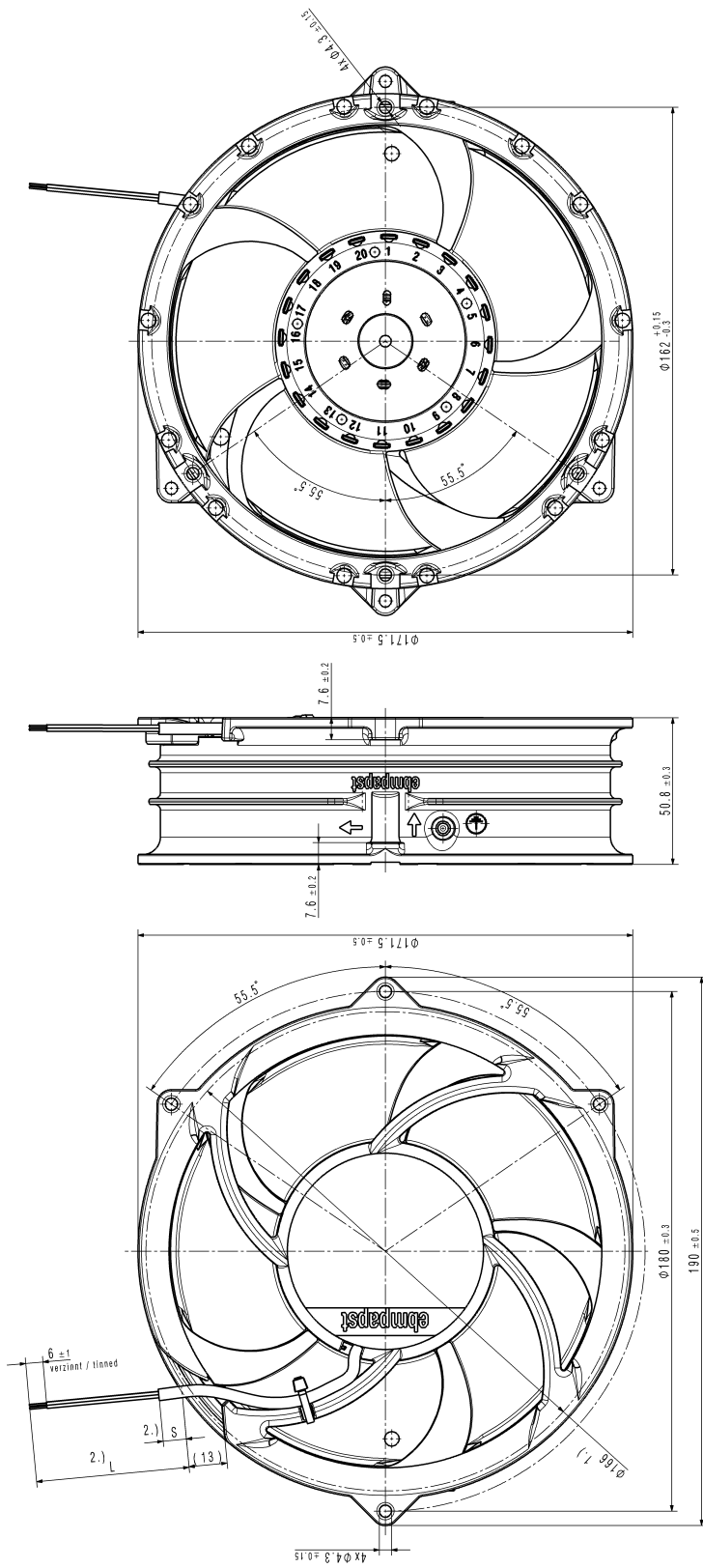
5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	77.500 h	
Life expectancy L10 at TU max.	42.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	130.000 h	



- 1.) Maße aus Montageausschnitt
 2.) Anzahl und Länge der Litzen/Schlauch siehe Produktspezifikation
 3.) Nur wenn in Stückliste enthalten

- Axialspiel der Kugellager mit Feder spielfrei gelagert

- 1.) measures of mounting cut out
 2.) length an number of wires/tube see product specification
 3.) only if it is included in bill of material

- ball bearing without clearance by a pre-load spring

SP-Produktname	Best.Nr. / Drawing No.	Best.Nr. / Drawing No.	Best.Nr. / Drawing No.	Best.Nr. / Drawing No.	Best.Nr. / Drawing No.
Hersteller / Hersteller: ebmpapst		Hersteller / Hersteller: ebmpapst		Hersteller / Hersteller: ebmpapst	
Typ / Typ: K1.04.3.2.15		Typ / Typ: K1.04.3.2.15		Typ / Typ: K1.04.3.2.15	
Material / Material: Stahl		Material / Material: Stahl		Material / Material: Stahl	
Abmessungen / Abm.: Ø 180 x 50.8		Abmessungen / Abm.: Ø 180 x 50.8		Abmessungen / Abm.: Ø 180 x 50.8	
Zeichnung / Zeichnung: K1.04.3.2.15		Zeichnung / Zeichnung: K1.04.3.2.15		Zeichnung / Zeichnung: K1.04.3.2.15	
Datum / Datum: 10.01.2015		Datum / Datum: 10.01.2015		Datum / Datum: 10.01.2015	
Zeichner / Zeichner: [Name]		Zeichner / Zeichner: [Name]		Zeichner / Zeichner: [Name]	
Geprüft / Geprüft: [Name]		Geprüft / Geprüft: [Name]		Geprüft / Geprüft: [Name]	
Freigegeben / Freigegeben: [Name]		Freigegeben / Freigegeben: [Name]		Freigegeben / Freigegeben: [Name]	

Rechtliche Hinweise: Die Abbildung zeigt die Konstruktion der Bauteile. Die Abmessungen sind die Nennmaße. Die tatsächlichen Abmessungen können von den Nennmaßen abweichen. Die Bauteile sind für den Einsatz in der Luftfahrt vorgesehen. Die Bauteile sind für den Einsatz in der Luftfahrt vorgesehen. Die Bauteile sind für den Einsatz in der Luftfahrt vorgesehen.