

SPECIFICATION FOR APPROVAL

Customer: STD	
Description : DC FAN	
Customer Part No.	REV.:
Delta Model No.: PFR0648SE-00EP3	REV.: 04
Sample Issue No. :	
Sample Issue Date : MAY.19 2020	
PLEASE SEND ONE COPY OF THIS SPEC YOU SIGNED APPROVAL FOR PRODUCTI	
APPROVED BY:	

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANG YING ROAD, GUISHAN INDUSTRIAL ZONE
TAOYUAN CITY 33341, TAIWAN
TEL:886-(0)3-3591968
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STATEMENT OF DEVIATION

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

■ NONE □ DESCRIPTION:		

DELTA ELECTRONICS, INC. 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

Specification For Approval

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Customer : ST	D			
Description : De	CFAN			
Customer P/N :		rev. :		
Delta model no.	: PFR0648SE-00EP3	Delta Safety Model No.:	PFR0648SE-00	
Sample revision	: 04	Issue no.:		
Sample issue da	te : MAY.19 2020	Quantity :		

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

Z. CHANACTENS.		
ITEM	DESCRIPTION	
RATED VOLTAGE	48 VDC	
OPERATION VOLTAGE	36 - 60 VDC	
INDLIT CUDDENT(AVC)	0.60 (MAX 0.77) A	
INPUT CURRENT(AVG.)	SAFETY CURRENT ON LABEL: 1.0 A	
INPUT POWER(AVG.)	28.8 (MAX. 36.96) W	
SPEED	19500 ± 10% R.P.M.	
MAX. AIR FLOW	2.180 (MIN. 1.962) M ³ /MIN.	
	,	
(AT ZERO STATIC PRESSURE)	76.98 (MIN. 69.28) CFM	
MAX. AIR PRESSURE	122.68 (MIN. 99.37) mmH ₂ O	
(AT ZERO AIRFLOW)	4.830 (MIN. 3.912) inchH ₂ O	
ACOUSTICAL NOISE (AVG.)	69.0 (MAX. 73.0) dB-A	
\ /		
INSULATION TYPE	UL: CLASS A	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC	
	(BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE,	
DILLLO INIO STRENGTH	(BETWEEN FRAME AND (+) TERMINAL)	
	, , , , , , , , , , , , , , , , , , , ,	

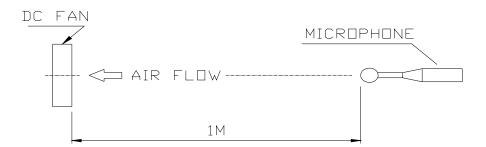
(continued) PAGE 1

DELTA MODEL: PFR0648SE-00EP3

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 ° C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM LABEL PLATE SIDE
LOCKED CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 4. THE CHARACTERS SHOWED IN PAGE 1 IS THE CONDITION OF BOTH FANS RUN.
- 5. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

DELTA MODEL: PFR0648SE-00EP3

3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	135 GRAMS (REF.)

I. ENVIRONMENTAL:	
4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

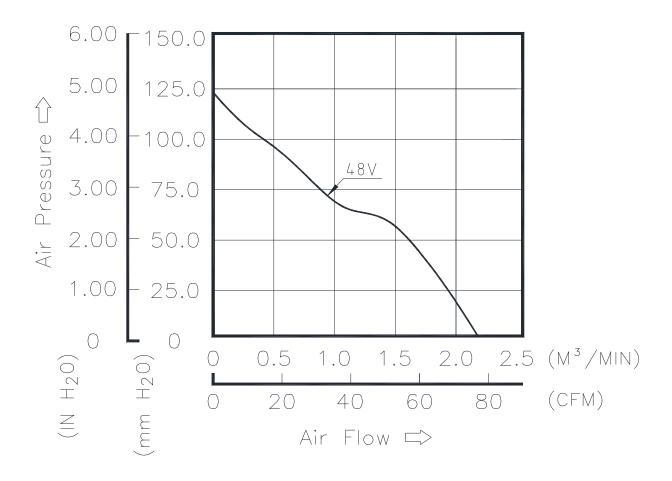
6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

DELTA MODEL: PFR0648SE-00EP3

8. P & Q CURVE:



*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE TEMPERATURE-----ROOM TEMPERATURE HUMIDITY-----65%RH

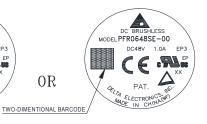
DELTA MODEL: PFR0648SE-00EP3

9. DIMENSION DRAWING:

LABEL:

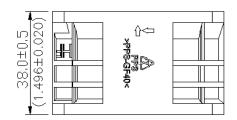


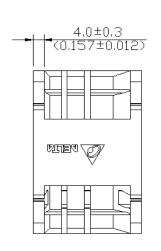
DC BRUSHLESS
MODEL PFRO648SE - 00
DC48V 1.0A EP3
DC48V 1.0A EP3
PAT.
AXX
PAT.
AXX
TW

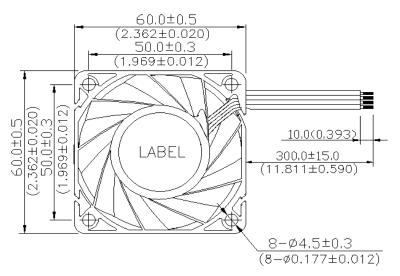




OR







UNIT: mm (INCH

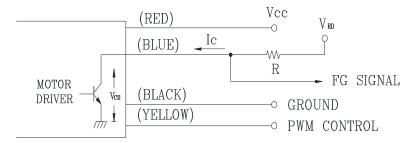
NOTES:

- 1. CABLE WIRE:(UL1061 -F- AWG#24) MUST BE APPROVED BY DELTA
 BLUE WIRE----(PWM)
 YELLOW WIRE ----(FG)
 BLACK WIRE----(-)
 RED WIRE----(+)
- 2. THIS PRODUCT IS ROHS COMPLIANT

DELTA MODEL: PFR0648SE-00EP3

10. FREQUENCY GENERATOR (FG) SIGNAL:

10-1. INTERFACE CIRCUIT



CAUTION:

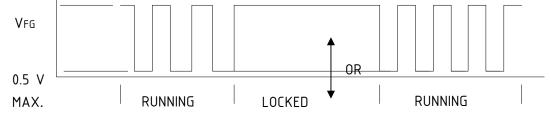
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

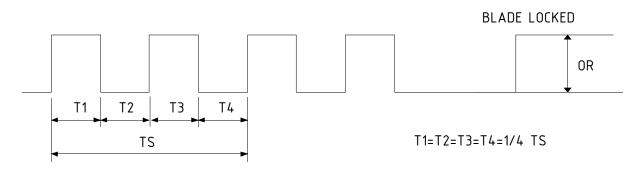
10-2. SPECIFICATION:

Vce(sat) = 0.5V MAX. VFG = 60VDC MAX.

Ic= 3mA MAX. $R \ge V_{FG/IC}$

10-3. FREQUENCY GENERATOR WAVEFORM:





N=R.P.M

TS=60/N(SEC)

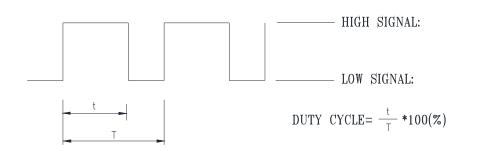
*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

DELTA MODEL: PFR0648SE-00EP3

11. PWM CONTRON SIGNAL:

SIGNAL VOLTAGE RANGE: 0~+16.0VDC



16.0 VDC MAX. 2.8 VDC MIN.

0.8 VDC MAX. 0.0 VDC MIN.

'THE PREFERRED OPERATION POINT FOR THE FAN IS 25KHZ.

'AT 100% DUTY CYCLE, THE POTOR WILL SPIN AT MAXIMUM SPEED.

AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.

WITH CONTROL SIGNAL LEAD DISCOINNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

AT 25K HZ 10% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

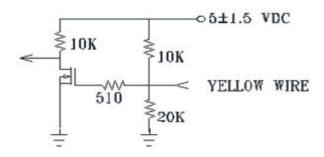
THE FAN SPEED CONTROL IS CLOSED-LOOP.

12. SPEED VS PWM CONTROL SIGNAL:

(AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

DUTY CYCLE		CURRENT (A)
(%)	SPEED R.P.M.	TYP.
100	19500±10%	0.6
50	10800±10%	0.15
0	2000±300	0.05

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



PAGE 7



Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009